



INSTRUCTION MANUAL

REDEYE®

***250W 200mm Band Saw
with Laser Line Generator***



2 YEAR
REPLACEMENT
WARRANTY

30 DAY
SATISFACTION
GUARANTEE

• Melbourne • Perth • Auckland • Hong Kong • Shanghai
• Taipei • New York • Verona • London • Paris

L58B
030710 MW E07

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Full 2 Years Home Use Warranty

Whilst every effort is made to ensure your complete satisfaction with this tool, occasionally, due to the mass manufacturing techniques, a tool may not live up to our required level of performance and you may need the assistance of our service department.

This product is warranted for a 2-year period for home domestic use from the date of the original purchase. If found to be defective in materials or workmanship, the tool or the offending faulty component will be replaced free of charge with another of the same item. A small freight charge may apply.

The warranty replacement unit is only made available by returning the tool to the place of purchase with a confirmed register receipt. Proof of purchase is essential. We reserve the right to reject any claim where the purchase cannot be verified.

This warranty does not include damage or defects to the tool caused by or resulting from abuse, accidents, alterations or commercial or business use.

It also does not cover any bonus accessories unless the tool is a GMC Platinum Professional model.

Please ensure that you store your receipt in a safe place.

Conditions apply to the above warranty.

If you need direction of what constitutes a free of charge warranty claim, please review the guide given on the rear of the Receipt Holder. An indication is given as to the types of claim that are permissible, and those that are not.



Dear Customer

If you require any help with your product, whether it is a Warranty claim, spare part or user information, please phone our Help Line for an immediate response. Phone 1300 880 001 in Australia or 0800 445 721 in New Zealand.

Introduction

Your new GMC power tool will more than satisfy your expectations. It has been manufactured under stringent GMC Quality Standards to meet superior performance criteria.

You will find your new tool easy and safe to operate, and, with proper care, it will give you many years of dependable service.

Caution. *Carefully read through this entire Instruction Manual before using your new GMC Power Tool. Take special care to heed the Cautions and Warnings.*

Your GMC power tool has many features that will make your job faster and easier. Safety, performance, and dependability have been given top priority in the development of this tool, making it easy to maintain and operate.

Environmental protection



Recycle unwanted materials instead of disposing of them as waste. All tools, hoses and packaging should be sorted, taken to the local recycling centre and disposed of in an environmentally safe way.

Description of symbols

The rating plate on your tool may show symbols. These represent important information about the product or instructions on its use.



Wear hearing protection.



Wear eye protection.



Wear breathing protection.



N380

Conforms to relevant standards for electromagnetic compatibility.

Specifications

Nominal voltage: 230–240Vac ~ 50Hz

Input power: 250W

No load speed: 1400 RPM

Table size: 300mm x 300mm

Throat length: 200mm

Bevel angle: 0° to 45°

Cutting capacity: 80mm

Saw blade length: 1400mm

Saw blade width:* 3–12.7mm

Teeth per inch: 6 TPI

** Supplied with a 1400 x 0.35 x 6.35mm general purpose blade*

Safety rules for laser lights

The laser light/laser radiation used in the GMC REDEYE® system is Class 1 with maximum 0.39mW and 650nm wavelengths. These lasers do not normally present an optical hazard, although staring at the beam may cause flash blindness.

Warning. *Do not stare directly at the laser beam. A hazard may exist if you deliberately stare into the beam, please observe all safety rules as follows;*

- *The laser shall be used and maintained in accordance with the manufacturer's instructions.*



- Never aim the beam at any person or an object other than the work piece.
- The laser beam shall not be deliberately aimed at personnel and shall be prevented from being directed towards the eye of a person for longer than 0.25s.
- Always ensure the laser beam is aimed at a sturdy work piece without reflective surfaces. I.e. wood or rough coated surfaces are acceptable. Bright shiny reflective sheet steel or the like is not suitable for laser use as the reflective surface could direct the beam back at the operator.
- Do not change the laser light assembly with a different type. Repairs must only be carried out by the laser manufacturer or an authorised agent.

CAUTION: Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

Please refer to the relevant Australian standards, AS 2397 and AS/NZS2211 for more information on Lasers.

Safety instructions

The tool must be used only for its prescribed purpose. Any use other than those mentioned in this Manual will be considered a case of misuse. The user and not the manufacturer shall be liable for any damage or injury resulting from such cases of misuse.

To use this tool properly, you must observe the safety regulations, the assembly instructions and the operating instructions to be found in this Manual. All persons who use and service the machine have to be acquainted with this Manual and must be informed about its potential hazards. Children and infirm people must not use this tool. Children should be supervised at all times if they are

in the area in which the tool is being used. It is also imperative that you observe the accident prevention regulations in force in your area. The same applies for general rules of occupational health and safety.

The manufacturer shall not be liable for any changes made to the tool nor for any damage resulting from such changes.

Warning. When using power tools, basic safety precautions should always be taken to reduce the risk of fire, electric shock and personal injury. Also, please read and heed the advice given in the additional important safety instructions.

- 1. Keep the work area clean and tidy.** Cluttered work areas and benches invite accidents and injury.
- 2. Consider the environment in which you are working.** Do not use power tools in damp or wet locations. Keep the work area well lit. Do not expose power tools to rain. Do not use power tools in the presence of flammable liquids or gases.
- 3. Keep visitors away from the work area.** All visitors and onlookers, especially children and infirm persons, should be kept well away from where you are working. Do not let others in the vicinity make contact with the tool or extension cord.
- 4. Store tools safely.** When not in use, tools should be locked up out of reach.
- 5. Do not force the tool.** The tool will do the job better and safer working at the rate for which it was designed.
- 6. Use the correct tool for the job.** Do not force small tools or attachments to do the job best handled by a heavier duty tool. Never use a tool for a purpose for which it was not intended.
- 7. Dress correctly.** Do not wear loose clothing or jewelry. They can be caught in moving parts. Rubber gloves and non-slip footwear are recommended when working outdoors. If you have long hair, wear a protective hair covering.

- 8. Use safety accessories.** Safety glasses and earmuffs should always be worn. A face or dust mask is also required if the operation creates dust.
- 9. Do not abuse the power cord.** Never pull the cord to disconnect the charger from the power point. Keep the cord away from heat, oil and sharp edges.
- 10. Do not overreach.** Keep your footing secure and balanced at all times.
- 11. Look after your tools.** Keep tools sharp and clean for better and safer performance. Follow the instructions regarding lubrication and accessory changes. Inspect tool cords periodically and, if damaged, have them repaired by an authorised service facility. Inspect extension cords periodically and replace them if damaged. Keep tool handles dry, clean and free from oil and grease.
- 12. Disconnect idle tools.** Switch off the power and disconnect the plug from the power point before servicing, when changing accessories such as blades, bits and cutters, and when the tool is not in use.
- 13. Remove adjusting keys and wrenches.** Check to see that keys and adjusting wrenches are removed from the tool before switching on.
- 14. Avoid unintentional starting.** Always check that the switch is in the OFF position before plugging in the tool to the power supply. Do not carry a plugged in tool with your finger on the switch.
- 15. Stay alert.** Watch what you are doing. Use common sense. Do not operate a power tool when you are tired.
- 16. Check for damaged parts.** Before using a tool, check that there are no damaged parts. If a part is slightly damaged, carefully determine if it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, proper mounting and any other conditions that may affect the operation of the tool. A part that is damaged should be properly repaired or

replaced by an authorised service facility, unless otherwise indicated in this Instruction Manual. Defective switches must be replaced by an authorised service facility. Do not use a tool if the switch does not turn the tool on and off correctly.

- 17. Guard against electric shock.** Prevent body contact with grounded objects such as water pipes, radiators, cookers and refrigerator enclosures.
- 18. Use only approved parts.** When servicing, use only identical replacement parts. Use an authorised service facility to fit replacement parts.
- 29. Warning.** The use of any accessory or attachment other than those recommended in this instruction manual may present a risk of personal injury.
- 20. Have your tool repaired by a qualified person.** This electric tool is in accordance with the relevant safety requirements. Repair should only be carried out by qualified persons using original spare parts, otherwise this may result in considerable danger to the user.

Additional safety rules for band saws

- Ensure that the lighting is adequate.
- Keep the area free of tripping hazards.
- Do not let anyone under 18 years operate this saw.
- Always stand to one side when operating the saw.
- Never use a cracked or distorted saw blade. Only use sharp blades.
- When cutting round wood, use clamps that prevent the work piece from turning on the table.
- Never use your hands to remove sawdust, chips or waste close by the saw blade.
- Use only blades as recommended.
- Rags, cloths, cord, string and the like should never be left around the work area.
- Avoid cutting nails. Inspect the workpiece and remove all nails and other foreign objects before beginning sawing.

- Support the work properly.
- Never reach over the blade to remove waste or off cuts.
- Do not attempt to free a jammed blade before first switching off the machine.
- Do not slow or stop a blade with a piece of wood. Let the blade come to rest naturally.
- If you are interrupted when operating the saw, complete the process and switch off before looking up.
- Periodically check that all nuts, bolts and other fixings are properly tightened.
- Do not store materials or equipment above a machine in such a way that they could fall into it.
- Ensure that your work is always on the table. Never make a cut with the work off the table.
- **Wear goggles**
- **Wear hearing protection**
- **Wear a breathing mask**

Unpacking

Due to modern mass production techniques, it is unlikely that your GMC Power Tool is faulty or that a part is missing. If you find anything wrong, do not operate the tool until the parts have been replaced or the fault has been rectified. Failure to do so could result in serious personal injury.

Accessories

The GMC Laser Band Saw is supplied with the following accessories:

- Work table
- 1400mm x 6.35mm x 0.35mm band saw blade – 6TPI (a).
- Rip fence (b).
- 3 x 16mm x M6 screws with matching washers and nuts (c).
- 2 x 20mm x M6 screws with matching thumb nuts and U shape bracket (d).
- 3mm Allen key & 4mm Allen key (e).
- Open ended spanner – 13mm x 10mm (f).
- 2 x AA batteries



a.



b.



c.



d.



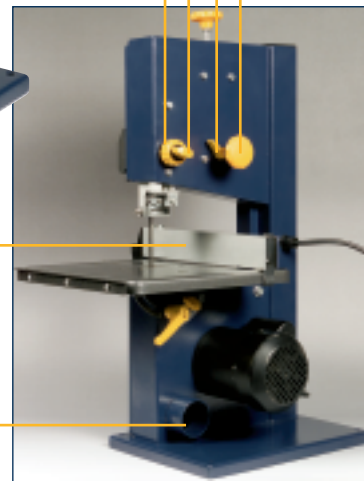
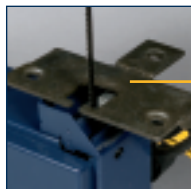
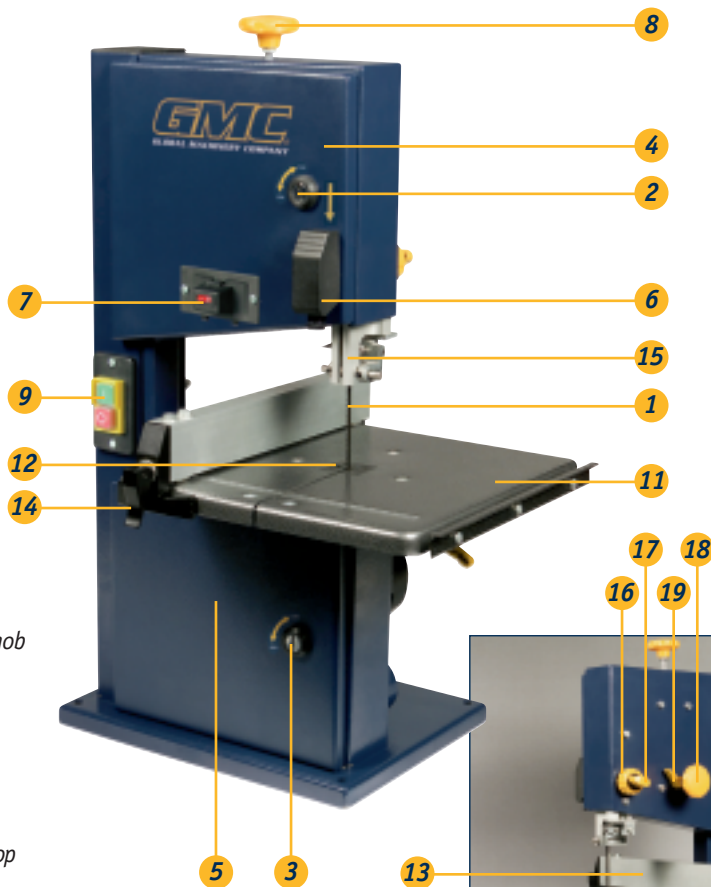
e.



f.

Know your product

1. Saw blade
2. Upper housing locking screw
3. Lower housing locking screw
4. Upper housing door
5. Lower housing door
6. Laser assembly
7. Laser on/off switch
8. Blade tension knob
9. On/Off switch
10. Work table trunnion
11. Work table
12. Table insert
13. Rip fence
14. Rip fence locking handle
15. Upper blade guide
16. Blade guide setting knob
17. Blade guide locking knob
18. Blade tracking adjustment knob
19. Blade tracking locking nut
20. Table locking knob
21. Table setting lever
22. Bevel adjustment scale
23. Dust extraction port
24. Table tilt adjustable screw stop



Mounting

1. It is best to attach the band saw to a firm, stable surface at a convenient working height. A workbench is ideal.
2. Drill four holes in the workbench to match the four holes in the base of the saw.
3. Attach the band saw to the work bench using 8mm bolts (inserted from the top), lock washers and nuts.

Assembly

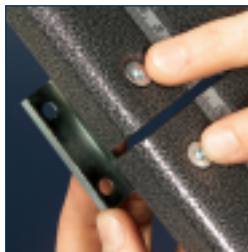
The band saw is shipped partly disassembled and the work table (11) and rip fence (13) have to be installed prior to use.

1. Place the work table on the table trunnion (10) by threading the saw blade through the slot in the table.
2. Align the work table so that the blade runs through the centre of the table insert's slot (12).
3. Fasten the work table to the table trunnion using the three screws, three plain washers and three nuts.

Caution: Make sure the screws are tightened securely to ensure they do not loosen in use.



4. Attach the U shape under the work table using the two screws and two thumb nuts.



5. Attach the rip fence to the table and secure it by pushing down the rip fence locking handle (14). It may be necessary to rotate the lever anti-clockwise to be able to slide the rip fence over the table and then clockwise before locking the lever over, so that the rip fence is fully tightened in place.



Upper blade guide adjustment

WARNING. Always ensure that the saw is switched off and unplugged from the power supply before making any adjustments.

1. The upper blade guide (15) protects against unintentional contact with the saw blade.
2. In order for the upper blade guide to provide adequate protection against contact with the band saw blade, it must always be set as close as possible against the workpiece (maximum distance 3mm).



3. To adjust the height of the upper blade guide loosen the blade guide locking knob (17) and then adjust the height using the blade guide setting knob (16).

4. Tighten the blade guide locking knob (17) to secure the upper blade guide in place.

5. The upper blade guide consists of a thrust bearing that supports the band saw blade from the rear and two guide pins that provide lateral support, these need to be readjusted after every band saw blade change or tracking adjustment.

Thrust bearing adjustment

6. To adjust the thrust bearing loosen the thrust bearing locking screw using the Allen key supplied.

7. Adjust the thrust bearing position until it is 0.5mm away from the band saw blade. When the band saw blade is turned by hand it should not make contact with the thrust bearing.

8. Tighten the thrust bearing locking screw.



Upper guide pin adjustment

9. To adjust the guide pins loosen the 2 screws that hold the guide pins in place using the Allen key supplied.

10. Press the guide pins together against the band saw blade.

11. Turn the band saw wheel by hand in a clockwise direction several times to bring the guide pins into the correct position. Both guide pins should just touch the saw blade.

12. Tighten the guide pin locking screws.

Caution: Ensure the blade is not pinched by rotating the band saw wheel one or two times by hand.

Lower blade guide adjustment

WARNING. Always ensure that the saw is switched off and unplugged from the power supply before making any adjustments.

1. The lower blade guide is located beneath the work table and protects against unintentional contact with the saw blade.

2. The lower blade guide must always be in place and cover the band saw blade while the band saw is running.

Lower Blade Guide Adjustments

3. The lower blade guide adjustments consists of a thrust bearing that supports the band saw blade from the rear and two guide pins that provide lateral support, these need to be readjusted after every band saw blade change or tracking adjustment.



4. The work table needs to be tilted 45° or removed before the thrust bearing locking screw and guide pins can be adjusted.



Thrust bearing adjustment

5. To adjust the thrust bearing loosen the thrust bearing locking screw using the Allen key supplied. It is easier to access the thrust bearing screw if the work table trunnion is placed on a 45° angle.
6. Adjust the thrust bearing position until it is 0.5mm away from the band saw blade. When the band saw blade is turned by hand it should not make contact with the thrust bearing.
7. Tighten the thrust bearing locking screw.



Lower guide pin adjustment

8. With the table trunnion level adjust the guide pins by loosening the 2 screws that hold the guide pins in place using the Allen key supplied. The lower housing door needs to be opened to access the screws.
9. Press the guide pins together against the band saw blade.

Note: The right guide pin is accessed through the slot in the lower housing.

10. Turn the band saw wheel by hand in a clockwise direction several times to bring the guide pins into the correct position. Both guide pins should just touch the saw blade.
11. Tighten the guide pin locking screws.
12. Attach the work table once all adjustments have been made.

Caution: Ensure the blade is not pinched by rotating the band saw wheel one or two times by hand.

Housing doors

WARNING. Always ensure that the saw is switched off and unplugged from the power supply before making any adjustments.

1. The upper housing door (4) and lower housing door (5) protect against contact with the rotating parts inside the machine.
2. Both housing doors must be closed and locked, while the machine is in use.
3. To open the upper housing door (4) rotate the upper housing locking screw (2) to the left and then open the door.
4. To open the lower housing door (5) rotate the lower housing locking screw (3) to the left and then open the door.



Adjusting the rip fence

WARNING. Always ensure that the saw is switched off and unplugged from the power supply before making any adjustments.

The rip fence allows you to make parallel cuts in a sheet of wood, all at the same width.

1. Adjust the rip fence (13) to the required width and secure it in position using the rip fence locking handle (14).
2. The rip fence can be positioned on both sides of the blade
3. Ensure that the fence rests against the wood along its entire length to give a consistent parallel cut.



It may be necessary to rotate the lever anti-clockwise to be able to slide the rip fence over the table and then clockwise before locking the lever over, so that the rip fence is fully tightened in place.

Adjusting the bevel angle

WARNING. Always ensure that the saw is switched off and unplugged from the power supply before making any adjustments.

The bevel adjustment allows material to be cut at an angle from 0° to 45°.

1. Loosen the table locking knob (20).
2. Loosen the table setting lever (21). The lever works on a cam allowing you to pull it towards you and back into the original starting position if you run out of room.
3. A bevel adjustment scale (22) is located under the table to assist in setting the table to the desired angle between 0° and 45°.
4. Tighten the table setting lever (21) and the table locking knob (20) to secure the table in place.
5. When greater precision is required, make a practice cut first on a scrap piece of similar wood and then adjust the table as necessary for your requirements.



Adjusting the saw blade tension

WARNING. Always ensure that the saw is switched off and unplugged from the power supply before making any adjustments.

The saw blade tension can be adjusted using the blade tension knob (8).

1. To increase the blade tension turn the blade tension knob (8) in a clockwise direction.
2. To reduce the blade tension turn the blade tension knob (8) in an anti-clockwise direction.
3. Fully raise the upper blade guide (15).
4. Check the tension by pushing the side of the blade with your finger halfway between the table and upper blade guide. The blade should flex no more than 2-3 mm.
5. Correct the tension if necessary.



Adjusting the blade tracking

WARNING. Always ensure that the saw is switched off and unplugged from the power supply before making any adjustments.

The blade tracking adjustment knob (18) is used to adjust the upper band saw wheel to have the blade run dead centre on the rubber tyres of the band saw wheels.

1. Loosen the blade tracking locking nut (19)



2. While rotating the bandsaw wheel by hand, turn the blade tracking adjustment knob (18) in a clockwise direction if the band saw blade runs towards the front of the saw.

3. Turn the blade tracking adjustment knob (18) in an anti-clockwise direction if the band saw blade runs towards the rear of the saw.

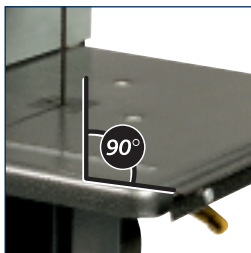
4. Tighten the blade tracking locking nut (19).

Note: Rotate the bandsaw wheel by hand to check the blade is correctly aligned before closing and locking the housing doors and running the bandsaw.

Setting the table square with the blade

WARNING. Always ensure that the saw is switched off and unplugged from the power supply before making any adjustments.

1. Fully raise the upper blade guide (15).
2. Check that the band saw tension is correct.
3. Loosen the table locking knob (20) and table setting lever (21).
4. Using a square, adjust the work table at a right angle to the blade.



5. Tighten the table locking knob (20) and table setting lever (21).

6. Loosen the locking nut located beneath the work table and adjust the table tilt adjustable screw stop (24) until it touches the work table.

7. Tighten the locking nut.

Note: Check the blade is 90° to the table by cutting a scrap piece of wood and checking it is square.

Dust collector connection

1. Connect dust extraction equipment to the 60mm diameter dust extraction port.
2. The dust extraction equipment must provide for an airflow of at least 20 m/s.

CAUTION. Wood dust and chips in a confined area can give rise to fire or an explosion. Guard against possible ignition sources. Keep the saw dust to a minimum by cleaning up after every use.



Turning on and off

1. Connect the plug to the power supply
2. To turn on press the green 'ON' button.
3. To switch off, press the red 'OFF' button.
4. Unplug the tool from the power point to prevent unauthorised use.

NOTE. The saw is automatically turned off in the event of a power failure. You will need to press the 'ON' button again to restart the saw.

Installing and removing band saw blades

WARNING. Always ensure that the saw is switched off and unplugged from the power supply before making any adjustments.

This saw is supplied with a general purpose woodcutting blade.

1. Remove the rip fence (13) from the table.

2. Remove the U shape from under the work table by removing the two screws and two thumb nuts.

3. Open both housing doors.

4. Swing the lower blade guide out of the way.

5. Loosen the blade tension knob to slacken the blade.

6. Remove the blade by guiding it through the slot in the work table, the upper blade guide and the blade cover on the saw housing.

7. Fit the new saw blade ensuring that the teeth are pointing towards the front of the saw where the doors are.

8. Lightly tension the new blade by rotating the blade tension knob.

9. Centre the band saw blade on the rubber tyres of the band saw wheels.

10. Turn the upper wheel by hand to ensure the blade is running in the centre of the rubber-lined wheels.

11. If required, adjust the saw blade tracking.

12. Once the tracking is correct, tighten the blade tension knob. Adjust the thrust bearing and guide pins as described earlier.



13. Close both housing doors.

14. Swing the lower blade guide back into position.

15. Attach the U shape under the work table using the two screws and two thumb nuts.

16. Attach the rip fence to the table and secure it by pushing down the rip fence locking handle.

Operation

1. Adjust the bevel angle, rip fence and upper blade guide as required.

2. Ensure that the table insert is in place and flush with the table.

3. To start the saw, press the green 'ON' button.

4. To begin the cut guide the wood into the moving saw blade.

5. Use only enough pressure to keep the saw cutting. Do not force the cutting, allow the blade and the saw to do the work.

6. When cutting at an angle ensure that the rip fence is located on the right hand side of the blade.

7. When cutting rod, use a jig or fixture to prevent the workpiece from turning.

8. When cutting boards vertically, use a suitable push block to feed the workpiece into the saw.

9. Once finished turn off the tool by pressing the red 'OFF' button and unplug the tool from the power point to prevent unauthorised use.

Using the REDEYE laser line generator

WARNINGS. Do not stare directly at the laser beam. Never aim the beam at any person or an object other than the work piece.

Do not deliberately aim the beam at personnel and ensure that it is not directed towards the eye of a person.

Always ensure the laser beam is aimed at a sturdy work piece without reflective surfaces. i.e. wood or rough coated surfaces are acceptable. Bright shiny reflective sheet steel or the like is not suitable for laser use as the reflective surface could direct the beam back at the operator.

Only turn the laser beam on when the work piece is on the tool.

1. Mark the line of cut on the work piece.
2. Adjust the bevel angle, rip fence and upper blade guide as required.
3. Switch on the laser beam using the laser light on/off switch (7).
4. Align the laser beam with the line on the work piece.
5. The laser beam can be aligned to be parallel with the line on the work piece by adjusting the laser line.
6. To start the saw, press the green 'ON' button.
7. To begin the cut guide the wood into the moving saw blade.
8. Use only enough pressure to keep the saw cutting. Do not force the cutting, allow the blade and the saw to do the work.



9. When cutting at an angle ensure that the rip fence is located on the right hand side of the blade.
10. When cutting rod, use a jig or fixture to prevent the workpiece from turning.
11. When cutting boards vertically, use a suitable push block to feed the workpiece into the saw.
12. Once finished turn off the laser light, turn off the tool by pressing the red 'OFF' button and unplug the tool from the power point to prevent unauthorised use.

Changing the batteries

1. Open the battery cover that is part of the laser light on/off switch.
2. Insert 2 x AA batteries taking care to insert the new batteries with the correct polarity.



WARNINGS. Use only correct batteries, 2 x "AA".

DO NOT mix old and new batteries

DO NOT mix alkaline, standard (carbon-zinc) or rechargeable (nickel-cadmium) batteries.

CAUTION. Remove the laser light batteries when the tool is to be stored without use for a few days or more. If left in position, the batteries might leak and damage the laser light assembly. Damage due to leaking batteries is not covered under warranty.



Maintenance

Note. Always wear eye protection when cleaning the tool.

WARNING. Always ensure that the saw is switched off and unplugged from the power supply before carrying out any maintenance or cleaning.

1. Keep the tool's air vents unclogged and clean at all times.
2. Remove dust and dirt regularly. Cleaning is best done with a brush or a rag.
3. Open the housing doors and remove chips and saw dust with a brush or vacuum cleaner.
4. Re-lubricate all moving parts at regular intervals.
5. Never use caustic agents to clean plastic parts.

Caution. Do not use cleaning agents to clean the plastic parts of the saw. A mild detergent on a damp cloth is recommended. Water must never come into contact with the saw.

Power cord maintenance

If the supply cord needs replacing, the task must be carried out by the manufacturer, the manufacturer's agent, or an authorised service centre in order to avoid a safety hazard.

General inspection

Regularly check that all the fixing screws are tight. They may vibrate loose over time.

Carefully read the entire Instruction Manual before using this product.

***Before returning this product for a
Warranty Claim or any other reason
Please Call 1300 880 001 (Australia)
or 0800 445 721 (New Zealand)***

***When you make your call, please have
the following information at hand:***

- **GMC Product Type**
- **GMC Product Code**

A GMC Service Engineer will take your call and, in most cases, will be able to solve your problem over the phone.

You are welcome to use this phone-in service to make suggestions or give comments about any GMC product.

With continuing product development changes may have occurred which render the product received slightly different to that shown in this instruction manual. The manufacturer reserves the right to change specifications without notice. Note: Specifications may differ from country to country.



The GMC 777 Helpline operates from 7am to 7pm, 7 days a week (EST). This allows you to contact GMC directly with any queries and technical questions you have regarding our products.



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Save this Manual for future reference.